



D4839-1 BLADE
(WAS APICAL P/N 646.9711)

RELEASED

2021 MAR 03
45 ECR 2021-36

APPROVED

NOTES:

- 1) MATERIAL: AISI A2 TOOL STEEL PER ASTM A681
CONDITION: ANNEALED, HEAT TREAT TO 58-62 ROCKWELL C HARDNESS AFTER MACHINING
REF DART SPEC MSTEEL-A2-B
- 2) FINISH: PRIME PER DART QSI 005 4.2.1 USING MIL-PRF-23377 1-2 MILS
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED, ALL METRIC DIMENSIONS ARE REFERENCE DIMENSIONS.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4839-1", REVISION, & BATCH NUMBER
PER DART QSI 044 6.1 (FINE POINT MARKER)
- 7) WEIGHT: 0.28 lbs (0.13 kgs)
- 8) DO NOT BREAK BLADE EDGE, INTENDED TO BE SHARP.

B	REV NOTES 1 (FORMAT, NO MAT'L CHG), 6; ADD FLAG 6 (ZN B8-1); ADD APICAL P/N REF TO TITLE, ADD "TYP" (B3-1), ADD "3 PL" (B6-1)	RF	20.11.05
A	NEW RELEASE	DB	13.05.23
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	DD	D4839	SHEET 1 OF 1
APPROVED	ML	TITLE	SCALE
DE APPR.	CP	BLADE	NTS
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